



TRACK SHOE REGROUSERING

THE RIGHT MATERIALS

Operation in the harsh oil sands environment makes track shoes a major and expensive wear item. If the shoe is structurally sound, regrousering is an effective method to restore traction, extend the life of the shoe and save money.

Made of premium alloy steel, thru-hardened to Rc 45 - 53, these bars offer proven performance in the most severe applications.

For improved traction and machine stability in harsh winter conditions, we can install ice lugs onto your grouser bar. Pre-cut lengths in over 20 sizes are available and weld easily onto the top of the grouser bar.

*Customers may specify alternative brands of grouser bars and/or ice lugs.



THE RIGHT PROCESS

Using robotic technology, our welds are precise and consistent, creating a high quality join every time. Our high capacity automated welding cell ensures a constant flow of product. The result is quick turnaround for complete regrousered track pad sets.



1

Rugged mining applications result in heavy wear on track shoes.

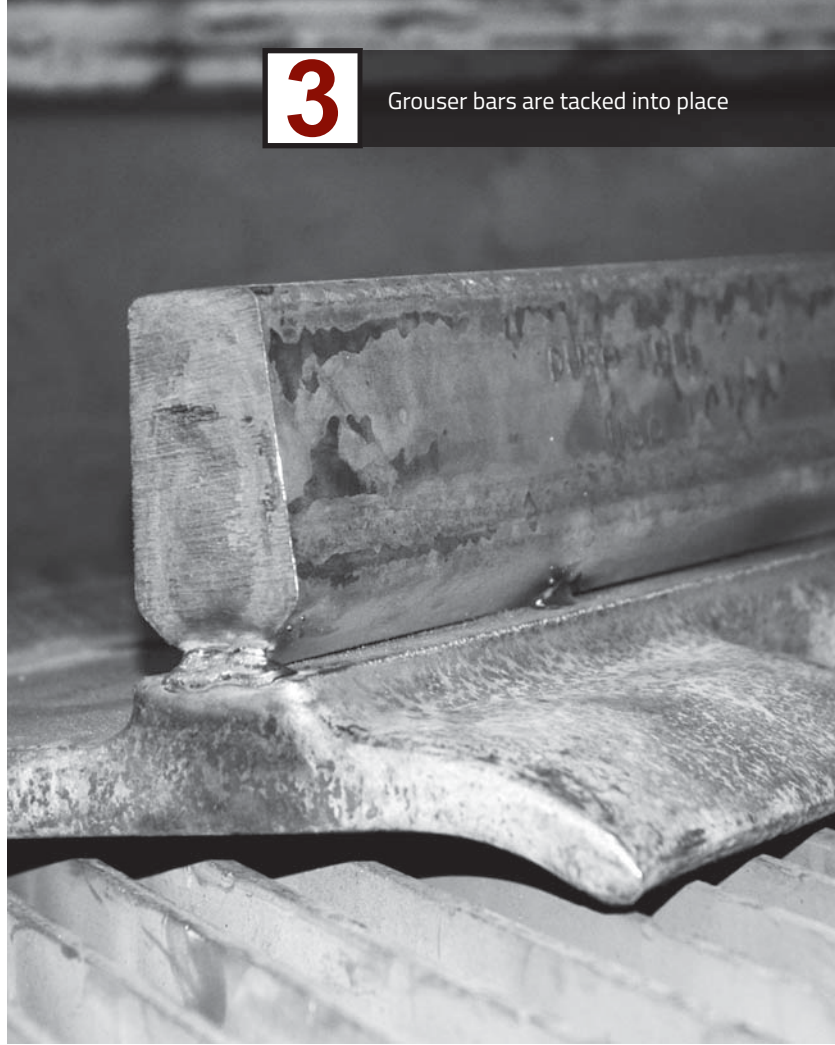
2

Worn grouser bars are removed using a CNC Burn Table



3

Grouser bars are tacked into place



4

Robotic technology welds the new grouser bar onto the track pad



5

The finished product is even more durable and harder than a new shoe



THE RIGHT CHOICE

REGROUSER AND ICE LUGGING | Sample configuration

MACHINE		PAD		BAR		PART NUMBERS	
Model	Quantity	Length	Type	WBM Part Number	WBM Part Number(s) incl. ice lugs		
D-8	88	36	7	N/A	N/A		
D-9	86	24	10	N/A	N/A		
D-10	88	24	11	417-850-0005	417-850-0021/22		
D-10	88	28	11	417-850-0026	417-850-0019/20		
D-10	88	30	11	417-850-0003	417-850-0017/18		
D-10	88	32	11	417-850-0001	417-850-0015/16		
D-11	82	28	13	417-850-0002	417-850-0011/12		
D-11	82	32	13	417-850-0027	417-850-0009/10		
D-11	82	36	13	417-850-0025	417-850-0023/24		



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