

# EXTREME SERVICE BUCKET



WBM's Extreme Service Bucket has all the qualities of a Heavy Duty Digging Bucket but with increased wear resistance.

## FEATURES & BENEFITS

- Heavy duty construction with increased wear life properties
- Dual tapered design
- Additional internal shell liner
- Available in a full range of sizes
- Longer bucket life expectancy
- Superior loading capabilities
- Reduces cycle times by optimizing machine's breakout and crowd forces

## STANDARD EQUIPMENT

- 100,000 yield WBM coupler lugging
- 450 Brinell leading edge drilled for side cutters
- 450 Brinell base edge
- 450 Brinell horizontal and vertical wear bars
- 450 Brinell outside cheek plates
- 100,000 yield shell liner
- Heavy-duty long life teeth
- Reinforced upper corners
- Engineering certified lifting lug
- J-Series G.E.T.

## OPTIONAL EQUIPMENT

- Customers preferred brand of tooth
- Bolt-on side cutters
- Bolt-on side bar protectors
- Pin-on lugs
- Leading edge protectors
- Torque tube (frog) profile

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## XSB MODELS

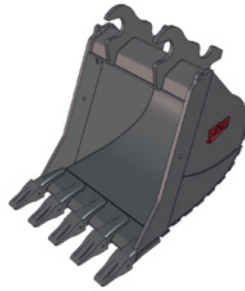
MACHINE SERIES	WBM MODEL #	DESCRIPTION	WEIGHT (lbs)
EX200	EX200-XSB36-4T	36" x 1.0 cu.yd.; c/w 4 teeth	1,820
EX200	EX200-XSB42-5T	42" x 1 1/8 cu.yd.; c/w 5 teeth	1,910
EX250	EX250-XSB42-4T	42" x 1 1/4 cu.yd.; c/w 4 teeth	2,800
EX250	EX250-XSB48-4T	48" x 1 5/8 cu.yd.; c/w 4 teeth	3,000
EX300	EX300-XSB42-4T	42" x 1 5/8 cu.yd.; c/w 4 teeth	3,300
EX300	EX300-XSB48-4T	48" x 2.0 cu.yd.; c/w 4 teeth	4,155
EX400	EX400-XSB48-4T	48" x 2 1/4 cu.yd.; c/w 4 teeth	4,900
EX400	EX400-XSB54-5T	54" x 2 5/8 cu.yd.; c/w 5 teeth	5,500
EX650	EX650-XSB66-5T	66" x 3 1/2 cu.yd.; c/w 5 teeth	7,200
EX850	EX850-XSB82-4T	82" x 4 5/8 cu.yd.; c/w 4 teeth	10,200

Includes certified lift lug, horizontal and vertical wear bars, external cheek plates, shell liner and J-Series G.E.T. Drilled for bolt-on side cutters.

Options include: torque tube (frog) profile, side bar protectors and side cutters.

## DIGGING BUCKET COMPARISON STANDARD CONFIGURATIONS

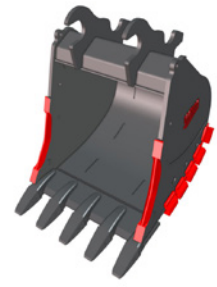
(Upgrades from previous class highlighted in red).



**Heavy Duty  
Digging Bucket**



**Extreme Service  
Bucket**



**Extreme Service  
Rock Bucket**

Horizontal Wear Bars	✓	✓	✓
Vertical Wear Bars	✗	✓	✓
Cheek Plate	✓	✓	✓
Shell Liner	✗	✓	✓
Side Bar Protectors	Optional	Optional	✓
Heel Shrouds	✗	✗	✓
Weld-On Segments	✗	✗	Optional
Drilled for Side Cutters	Optional	Optional	✗



**WELDCO-BEALES MFG.**  
SPECIALISTS IN ATTACHMENT DESIGN AND MANUFACTURING  
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Last revised: January 24, 2023